

TECAPEEK black - Stock Shapes

Chemical Designation

PEEK (Polyetheretherketone)

Colour

black opaque

Density

1.31 g/cm³

Main features

- good heat deflection temperature
- inherent flame retardant
- resistance against high energy radiation
- high strength
- good chemical resistance
- high creep resistance
- hydrolysis and superheated steam resistant

Target Industries

- chemical technology
- mechanical engineering
- electronics
- vacuum technology
- automotive industry
- aircraft and aerospace technology

Mechanical properties	parameter	value	unit	norm	comment
Modulus of elasticity (tensile test)	1mm/min	4100	MPa	DIN EN ISO 527-2	1)
Tensile strength	50mm/min	100	MPa	DIN EN ISO 527-2	
Tensile strength at yield	50mm/min	100	MPa	DIN EN ISO 527-2	
Elongation at yield	50mm/min	3	%	DIN EN ISO 527-2	
Elongation at break	50mm/min	3	%	DIN EN ISO 527-2	
Flexural strength	2mm/min, 10 N	171	MPa	DIN EN ISO 178	2)
Modulus of elasticity (flexural test)	2mm/min, 10 N	4100	MPa	DIN EN ISO 178	
Compression strength	1% / 2% 5mm/min, 10 N	22 / 41	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	3300	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7,5J	75	kJ/m ²	DIN EN ISO 179-1eU	5)
Ball indentation hardness		253	MPa	ISO 2039-1	6)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		151	°C	DIN 53765	1)
Melting temperature		341	°C	DIN 53765	
Service temperature	short term	300	°C		2)
Service temperature	long term	260	°C		
Thermal expansion (CLTE)	23-60°C, long.	5	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	5	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	100-150°C, long.	7	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Specific heat		1.1	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.30	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
Specific surface resistance		> 10 ¹²	Ω	DIN IEC 60093	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.02 / 0.03	%	DIN EN ISO 62	1)
Resistance to hot water/ bases		+	-	-	2)
Resistance to weathering		-	-	-	3)
Flammability (UL94)	corresponding to	V0	-	DIN IEC 60695-11-10;	4)

→ TECAPEEK products are based on Victrex® PEEK polymer.

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