

TECAFORM AH SD natural - Stock Shapes

Chemical Designation

POM-C (Polyacetal (Copolymer))

Colour

ivory opaque

Density

1.35 g/cm³

Fillers

antistatic agent

Main features

- antistatic
- soot-free
- high strength
- good wear properties
- good chemical resistance
- high stiffness
- difficult to bond
- high toughness

Target Industries

- semiconductor technology
- chemical technology
- electronics
- food technology
- mechanical engineering

Mechanical properties	parameter	value	unit	norm	comment
Modulus of elasticity (tensile test)	1mm/min	1300	MPa	DIN EN ISO 527-2	1) (1) For tensile test: specimen type 1b
Tensile strength	50mm/min	39	MPa	DIN EN ISO 527-2	(2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	39	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield	50mm/min	23	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break	50mm/min	23	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	46	MPa	DIN EN ISO 178	2) n.b. = not broken
Modulus of elasticity (flexural test)	2mm/min, 10 N	1200	MPa	DIN EN ISO 178	(6) Specimen in 4mm thickness
Compression strength	1% / 2% 5mm/min, 10 N	12 / 19	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	1100	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7,5J	n.b.	kJ/m ²	DIN EN ISO 179-1eU	5)
Notched impact strength (Charpy)	max. 7,5J	9	kJ/m ²	DIN EN ISO 179-1eA	
Ball indentation hardness		74	MPa	ISO 2039-1	6)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		-60	°C	DIN 53765	1) (1) Found in public sources.
Melting temperature		165	°C	DIN 53765	(2) Found in public sources.
Service temperature	short term	140	°C		2) Individual testing regarding application conditions is mandatory.
Service temperature	long term	100	°C		
Thermal expansion (CLTE)	23-60°C, long.	16	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	17	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Specific heat		1.6	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.30	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
Specific surface resistance	Silver electrode, 23°C, 50% r.h.	10 ⁹ - 10 ¹¹	Ω	DIN IEC 60093	1) (1) Specimen in 20mm thickness
Specific volume resistance	Silver electrode, 23°C, 50% r.h.	10 ⁹	Ω*cm	DIN IEC 60093	(2) Specimen in 1mm thickness
Dielectric strength	23°C, 50% r.h.	5	kV/mm	ISO 60243-1	2)
Resistance to tracking (CTI)	Platin electrode, 23°C, 50% r.h., solvent A	600	V	DIN EN 60112	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.9 / 1.8	%	DIN EN ISO 62	1) (1) Ø ca. 50mm, h=13mm
Resistance to hot water/ bases		(+)	-	-	2) (2) (+) limited resistance
Resistance to weathering		-	-	-	3) (3) - poor resistance
Flammability (UL94)	corresponding to	HB	-	DIN IEC 60695-11-10;	4) (4) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.

Our information and statements reflect the current state of our knowledge and shall inform about our products and their applications. They do not assure or guarantee chemical resistance, quality of products and their merchantability in a legally binding way. Our products are not defined for use in medical or dental implants. Existing commercial patents have to be observed. The corresponding values and information are no minimum or maximum values, but guideline values that can be used primarily for comparison purposes for material selection. These values are within the normal tolerance range of product properties and do not represent guaranteed property values. Therefore they shall not be used for specification purposes. Unless otherwise noted, these values were determined by tests at reference dimensions (typically rods with diameter 40-60 mm according to DIN EN 15860) on extruded and machined specimen. As the properties depend on the dimensions of the semi-finished products and the orientation in the component (esp. in reinforced grades), the material may not be used without a separate testing under individual circumstances. The customer is solely responsible for the quality and suitability of products for the application and has to test usage and processing prior to use. Data sheet values are subject to periodic review, the most recent update can be found at www.ensinger-online.com. Technical changes reserved.